$\overline{SOMATEC^{\scriptscriptstyle (\!\scriptscriptstyle \otimes\!\!\mid\!)}}$ Komponenten für den Maschinenbau



Klaus Mayer • Gewerbestr. 19 • 88636 Illmensee • Tel. 07558/9214-0 www.somatec-mb.de • info@somatec-mb.de • Fax 07558/674

Oil brake cylinder 32er and 40er

Our hydraulic cushioning cylinders are distinct from the other oil brake cylinders in that they are available as a standard cylinder in the pulling direction and feature a stroke of up to 900mm.

Even larger stroke lengths can be easily implemented.

Another advantage is the cylinder assembly, which is a modular system. This means that all cylinder configurations can be realized using the same structural dimensions and some can even be retrofitted.



The cylinder available in following **versions**:

Oil brake cylinder Z (pulling)

- Feed adjustable in **pulling** direction, oppressive at a rapid speed
- Feed-speed control in **pulling** direction, oppressive at rapid feed speed
- Feed-speed control, rapid-speed switching and the stopping device in the **pulling** direction, oppressive at rapid speed

Oil brake cylinder D (oppresive)

- Feed adjustable in **oppressive** direction, pulling at a rapid speed
- Feed-speed control in **oppressive** direction, pulling at rapid feed speed
- Feed-speed control, rapid-speed switching and the stopping device in the **oppressive** direction, pulling at rapid speed

Oil brake cylinder D and Z (oppresive and pulling)

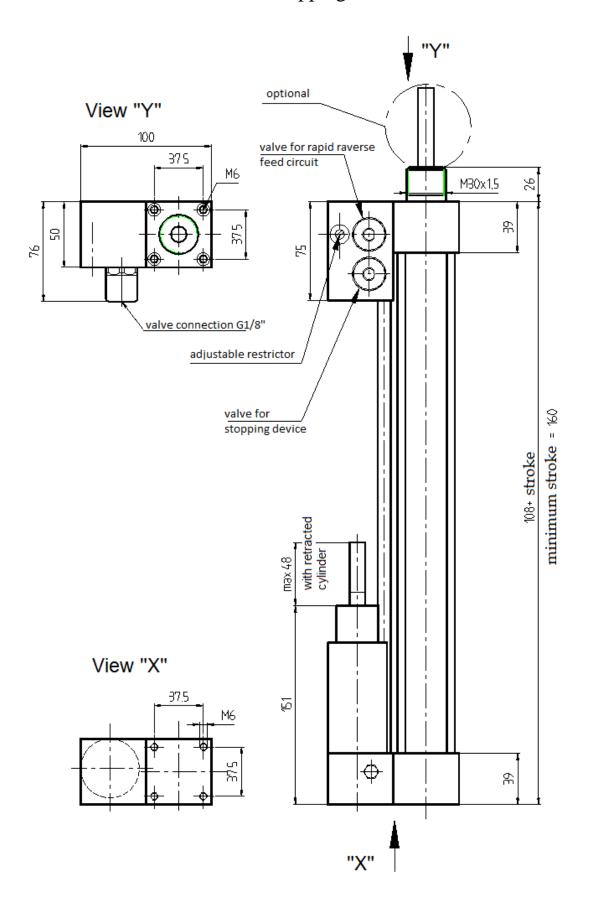
- Feed adjustable in **oppressive** and **pulling** direction
- Feed-speed control in **oppressive** and **pulling** direction
- Feed-speed control, rapid-speed switching and the stopping device in the **oppressive** and **pulling** direction

The stopping device is also available as a stop feature in the event of air failure Dimensions are the same for the 32nd and 40th cylinder.

closed circuit life The oil with large oil reserve guarantees a long service and a finely adjustable feed rate and high degree of reliability.

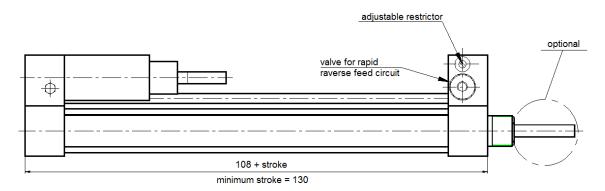
Oil brake cylinder Z

rapid traverse feed circuit and stopping device

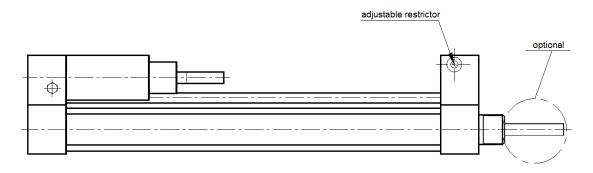


Page 2

Oil brake cylinder Z rapid traverse feed circuit



Oil brake cylinder Z

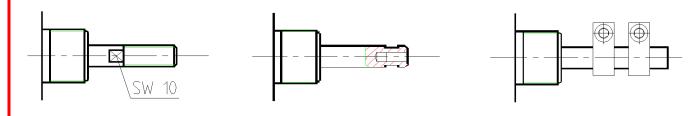


The ends for the piston rod are available in different versions external thread internal thread Without any thread

A = external thread

I = internal thread

O = without any thread



Technical data:

Stroke length: Up to 900 mm = standard to ca. 1700 mm possible

Mass to be braked: For a Ø32 cylinders, at a rapid traverse feed or stop, approx. 2180N,

For a Ø40 cylinders, at a rapid traverse feed or stop, approx. 3510N

Without rapid traverse feed or stop Ø32, approx. 3510, at Ø40, an approximate 5490N **Feed speed:** Approx. 0 - 3 m/min; however, this depends on the size of the mass to be decelerated **Rapid traverse speed:** Approx. 4 - 6 m/min; however, this depends on the size of the mass to be decelerated

Mounting: any

Operating range: $0 \text{ to } +80^{\circ}\text{C}$

Materials: - Housing: anodized aluminum

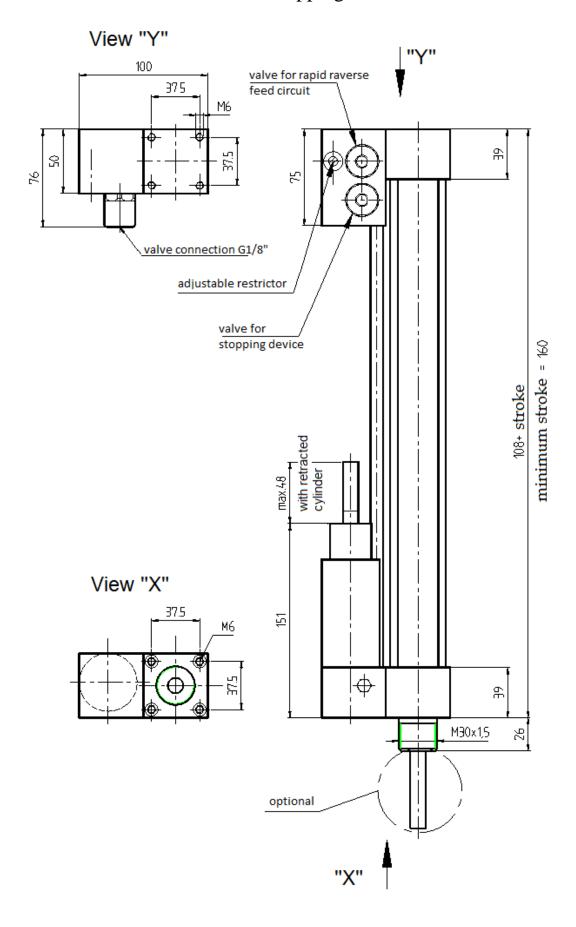
- Rod C45 HC

- Seals: nitrile, polyurethane

Technical modifications reserved Page 3

Oil brake cylinder D

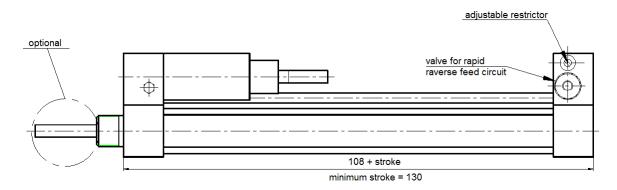
rapid traverse feed circuit and stopping device



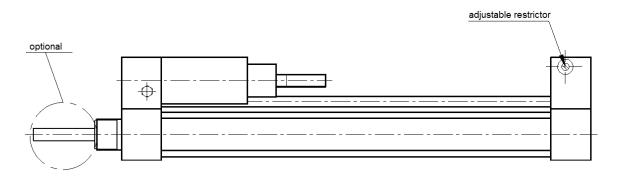
Page 4

Oil brake cylinder D

rapid traverse feed circuit



Oil brake cylinder D

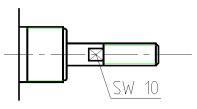


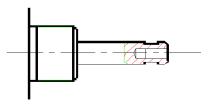
The ends for the piston rod are available in different versions external thread internal thread Without any thread

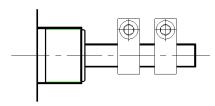
A = external thread

I = internal thread

O = without any thread







Technical data:

Stroke length: Up to approx. 400 mm due to the risk that the piston rod could buckle Mass to be braked: For a Ø32 cylinders, at a rapid traverse feed or stop, approx. 2180N,

For a Ø40 cylinders, at a rapid traverse feed or stop, approx. 3510N

Without rapid traverse feed or stop Ø32, approx. 3510, at Ø40, an approximate 5490N Approx. 0 - 3 m/min; however, this depends on the size of the mass to be decelerated

Rapid traverse speed: Approx. 4 - 6 m/min; however, this depends on the size of the mass to be decelerated **Mounting:**

Feed speed:

any

Operating range: 0° to $+80^{\circ}$ C

Materials: - Housing: anodized aluminum

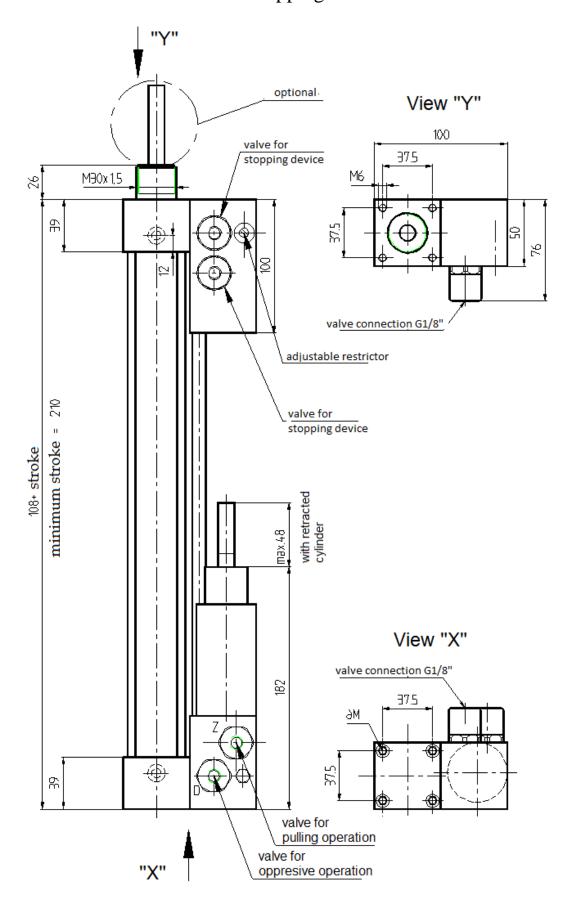
- Rod C45 HC

- Seals: nitrile, polyurethane

Technical modifications reserved Page 5

Oil brake cylinder Z and D

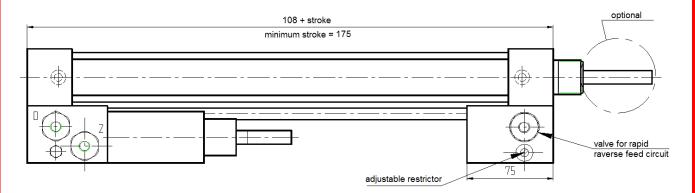
rapid traverse feed circuit and stopping device



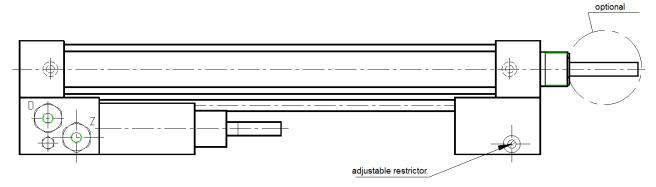
Page 6 Technical modifications reserved

Oil brake cylinder Z and D

rapid traverse feed circuit



Oil brake cylinder Z and D

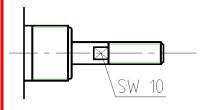


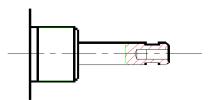
The ends for the piston rod are available in different versions external thread internal thread without any thread

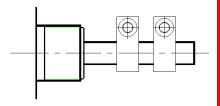
A = external thread

I = internal thread

O = without any thread







Technical data:

Stroke length: Up to approx. 400 mm due to the risk that the piston rod could buckle **Mass to be brake**d: For a Ø32 cylinder approx. 2180N, for a Ø40 cylinder approx. 3510N

Feed speed: Approx. 0 - 3 m/min; however, this depends on the size of the mass to be decelerated **Rapid traverse speed:** Approx. 4 - 6 m/min; however, this depends on the size of the mass to be decelerated

Mounting: any

Operating range: 0° to $+80^{\circ}$ C

Materials: - Housing: anodized aluminum

- Rod C45 HC

- Seals: nitrile, polyurethane

Technical modifications reserved Page 7